

RushMachinery

Grind better.



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Booth 237233

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Proud member:
 **AMT**
THE ASSOCIATION FOR
MANUFACTURING TECHNOLOGY

We build and service an extensive line of production and support machines for industries that use diamond and CBN wheels and work with carbide and other hard materials



Cut-Prepoint-Chamfer Machine

Converts full length, blank carbide rods into tool blanks that are ready for fluting and finish grinding. It cuts rod blanks from 1/8" to 1-1/64" (3mm to 26mm) in diameter and 3" to 13" (74mm to 330mm) in length, and can prepoint or chamfer one end or both ends. It can also be used for cutting only, prepointing only, or chamfering only. Rods up to 23.5" (600mm) long are automatically loaded from the magazine. Up to 2 different lengths can be cut from the same rod. The cut lengths can be up to 13" (330mm). Angles are generated by specific wheel angles or through interpolation.



Chamfer Machine

Designed for chamfering blanks for carbide and HSS cutting tools. The Chamfer Machine has a magazine loader for long periods of unattended operation, freeing the operator for other tasks. The machine automatically loads rod sizes of 1/8" to 1" (3mm to 25mm) in diameter and lengths of 1-1/2" to 7" (38mm to 180mm). Manual loading increases the capacity up to 1-1/4" (32mm) diameter and 10-1/4" (260mm) in length.



Auto-Cut Cut-Off Machine

Automatically cuts carbide rod into precision lengths. This 2 axis, CNC controlled production machine, designed for cutting tool manufacturers and carbide rod processors, has a large capacity magazine and an automatic loader to allow for hours of unattended operation. Rods from 0.063" to 1.378" (1.6mm to 35mm) in diameter and up to 16.929" (430mm) in length can be automatically cut.



*Our proven
commitment to
quality, service and
innovation has made
us an industry leader
since 1983.*



RushCut

New and improved fully enclosed semi-automatic cut-off machine for quick and easy cutting of HSS and carbide rod and tool ends with diameters from 1/8" to 1-1/4" (3mm to 32mm).

Wheel Dressing Machines

Designed for the truing and dressing of flats, angles, and radii on diamond and CBN single wheels and multiple wheel packs. They are simple to operate, highly accurate, and cost effective. The customizable, easy to use, RushVision software makes high-tolerance truing and dressing easier than ever before. Fully enclosed machines with 3 axis PLC control and machines with diameter capacities to 42" are also available.



Balancing Machines

Provide easy, automatic balancing of mounted grinding wheels, grinding wheel packs and cutting tools for enhanced performance. The machine features compact benchtop mounting, full safety enclosure, automatic clamping. Adapter mounted balanced grinding wheels and cutting tools are essential for precision applications and the BMT200-OP will meet this need in a simple to use and affordable package.



Rush Machinery provides top quality products and service that help people grind better.



Grinding Oil Filtration Systems

Filter grinding oils to one micron particle size using edge filtration technology. Designed to integrate with most grinding, lapping and honing machines in use today, the Rush systems provide continuous filtration, automatic back flush, and clean fluid on demand to your machines. Three standard sizes are available to suit your particular needs.



End Profile Grinding Machine

This production machine with automatic loader is designed to prepare the ends of tool blanks to reduce the overall cycle time of the main grinding process. With a variety of functions available to allow for pre-pointing, squaring, radii, angles, and chamfering, the End Profile Grinding Machine provides an adaptable solution to produce consistent high quality tool blanks.



Drill and Tool Grinders

Designed to reduce hole-making expenses by allowing users to quickly and accurately regrind their tools to the proper geometry whenever it is needed. Rush Drill and Tool Grinders incorporate versatility, rapid set-up and accuracy into rugged and affordable machines. Our unique design features point splitting and web thinning capability and allows for quick grinding of almost any HSS or carbide drill point. Step drills, taps, reamers, countersinks and end mill ends are easily ground with minimal set up changes. For capacities 0.080" to 1.250"; 3/32" to 2" and 3/16" to 3-1/8".



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